



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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SWA3-3-TEST
Job Sheet OH192495



Part No: SWA3-3-TEST

Job Qty: 1 pcs

Part Name: Swivel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/27/19

Job Tracking No: RA636

Due Date: 4/10/19

Created By: Jennifer Renwick

Type: Rework - OH

Description: RA636 - TEST only / Order 14753

Ship Via:

101915N5082989

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/10/19	4/10/19	0.00	0.20	Small Fab - 1		JRC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/10/19	4/10/19	0.00	0.00	QC 5 - 10		MICHEL
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	4/10/19	4/10/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	4/10/19	4/10/19	0.00	0.00	QC 21 - FG - 21		DAS
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op
Descriptions: 100 - Assemble as per DWG.



Container No: S166687



Part: SWA3-3

Job No: OH192495

Serial No/Batch: S082989

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 04/10/19

APR 10 2019

APR 10 2019

APR 11 2019

DAS
70
9-89

S166687



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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA3-3-AR	Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)	1 pcs (1 ea)	100-Small Fab - 1	5166155

+

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	SWA3-3	1	0	0

Part Specifications

Specifications could not be found.

deroshell grease NO.7 (M138724)
Lactite 242 (M138933)
Silicone Gre (M139008)

Plex 3/27/19 8:22 AM Dart.Renwick.Jennifer

- SWA3-700 BALL BEARING 32 5168923
 - SWA 6A-1900 TERMINAL 6 5084069
 - 01004-08-047 CABLE 6 FT 5159114 ✓

Inspection Sheet Complete RA636

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
SWA3-3	S082989		1	☒ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED		S166155	OH192495	TEST ONLY
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					Customer claims -- has an electrical failure within the swivel, not allowing us to function our remote hook. We need to test under warranty
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: _____ 0

Date: 0-Jan-00 _____

Special Return/Rework Instructions:

Work Order 192495Customer RA 636Number of Wires 3Date 2019-4-8Serial Number 5082989

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	750	Check for Conductivity against all wires.	- Pass
1	750	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By:

Michel Lalonde

Technician

Signature:

Sylvie Pouche

QC 5 Small FAB / QA

Submit